

**Garant**
**Side milling cutter, uncoated, Ø×width js16×k11: 80X6 mm**

**Order data**

Order number	185820 80X6
GTIN	4045197097958
Item class	11U

**Description**
**Version:**

Staggered teeth with collar and keyway.

**Application:**

For **slotting or cutting-off** when the side faces of the component must have an accurate and clean surface.

**Note:**

$f_z$  for  $a_e = 0.1 \times D$ .

Through-coolant: no

Bore Ø H7: 27 mm

No. of teeth Z: 18

Feed  $f_z$  in steel < 750 N/mm<sup>2</sup>: 0.06 mm

**Technical description**

Cutting width	6 mm
Bore Ø H7	27 mm
No. of teeth Z	18

Feed $f_z$ in steel < 750 N/mm <sup>2</sup>	0.06 mm
Cutting edge $\varnothing D_c$	80 mm
Shank type	with bore
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 885 A
Milling profile	staggered teeth
Type	N
Tolerance nominal $\varnothing$	js16
Through-coolant	no
Colour ring	without
Type of product	Side milling cutter