



## Slot drill HSS-Co8, N, Ø e8 DC: 11 mm



### Order data

Order number	191070 11
GTIN	4045197099907
Item class	12W

### Description

#### Version:

Centre cutting edge geometry for plunging.  
Economy version.

#### Application:

For milling **keyways** (slots) or pockets from the centre of the component.  
Number of effective teeth Z (peripheral side): 2  
Flute length  $L_c$ : 13 mm  
Overall length L: 70 mm  
Shank  $\varnothing D_s$ : 12 mm  
Feed  $f_z$  for slot milling in steel < 750 N/mm<sup>2</sup>: 0.032 mm

### Technical description

Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.032 mm
Number of effective teeth Z (peripheral side)	2
Cutting edge $\varnothing D_c$	11 mm
Shank $\varnothing D_s$	12 mm
Flute length $L_c$	13 mm
Overall length L	70 mm
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 327 D

Type	N
Tolerance nominal $\varnothing$	e8
Helix angle	30 degrees
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	without
Type of product	End mill