

Garant
Slot drills HSS-PM, TiAlN, Ø e8 DC: 4 mm

Order data

Order number	191250 4
GTIN	4045197101013
Item class	11W

Description
Version:

Centre cutting teeth for plunging.

Eccentric relief ground.

For very high demands on the metal removal rate.

Note:

Suitable for use as a slot drill (tolerance e8) **or an end mill.**

50 % higher metal removal rate than 2 flute slot drills.

Larger flutes than multi-flute end mills (good for soft material). For milling keyways.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 3

Flute length L_c : 11 mm

Overall length L: 55 mm

Shank Ø D_s : 6 mm

Feed f_z for slot milling in steel < 750 N/mm²: 0.007 mm

Technical description

Cutting edge Ø D_c	4 mm
No. of teeth Z	3
Feed f_z for slot milling in steel < 750 N/mm ²	0.007 mm
Shank Ø D_s	6 mm

Overall length L	55 mm
Flute length L _c	11 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	e8
Helix angle	30 degrees
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844 B
Type	N
Through-coolant	no
Colour ring	without
Type of product	End mill