

Garant
End mill, uncoated, Ø k10 DC: 12 mm

Order data

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| Order number | 191530 12 |
| GTIN | 4045197103413 |
| Item class | 11W |

Description
Version:

Multi-flute end mill. End face recessed.

Eccentric relief ground.

Through-coolant: no

Tolerance nominal Ø: k10

No. of teeth Z: 5

Helix angle: 30 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 1835 B to h6

No. of teeth Z: 5

Flute length L_c : 53 mm

Overall length L: 110 mm

Shank Ø D_s : 12 mm

Feed f_z for slot milling in steel < 750 N/mm²: 0.04 mm

Technical description

| | |
|--|------------------------|
| Feed f_z for slot milling in steel < 750 N/mm ² | 0.04 mm |
| Cutting edge Ø D_c | 12 mm |
| No. of teeth Z | 5 |
| Shank Ø D_s | 12 mm |
| Overall length L | 110 mm |
| Flute length L_c | 53 mm |
| Direction of infeed | horizontal and oblique |

| | |
|----------------------|------------------|
| Shank | DIN 1835 B to h6 |
| Tolerance nominal Ø | k10 |
| Helix angle | 30 degrees |
| Corner chamfer angle | 90 degrees |
| Coating | uncoated |
| Tool material | HSS Co 8 |
| Standard | DIN 844 B |
| Type | N |
| Through-coolant | no |
| Colour ring | without |
| Type of product | End mill |