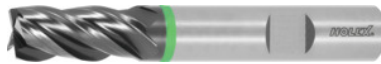



**End mill HSS-E-SPM HPC, TiAlN, Ø DC: 8 mm**

**Order data**

Order number	191637 8
GTIN	4045197838926
Item class	12W

**Description**
**Version:**

Very high-performance substrate for machining steel and stainless steel materials.

Tolerance nominal  $\varnothing$ : 0 / -0.03

No. of teeth Z: 4

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 4

Flute length  $L_c$ : 19 mm

Overall length L: 69 mm

Shank  $\varnothing D_s$ : 8 mm

Feed  $f_z$  for side milling in steel < 1100 N/mm<sup>2</sup>: 0.024 mm

**Technical description**

Tolerance nominal $\varnothing$	0 / -0.03
Overall length L	69 mm
Feed $f_z$ for side milling in steel < 1100 N/mm <sup>2</sup>	0.024 mm
Flute length $L_c$	19 mm
Shank $\varnothing D_s$	8 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
No. of teeth Z	4

Cutting edge $\varnothing D_c$	8 mm
Helix angle	38 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS E SPM
Standard	DIN 844 B
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill