

**Garant**
**Roughing end mill HSS-Co8, uncoated, Ø DC: 28 mm**

**Order data**

Order number	192600 28
GTIN	4045197107121
Item class	11W

**Description**
**Version:**
**With relief ground knuckle form profile.**

Up to size 20 with end cutting teeth profile for plunging.

The wide teeth lands permit multiple re-grinding without losing the profile.

Through-coolant: no

Tolerance nominal Ø: k12

No. of teeth Z: 5

Helix angle: 30 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 1835 B to h6

No. of teeth Z: 5

Flute length  $L_c$ : 45 mm

Overall length L: 121 mm

Shank Ø  $D_s$ : 25 mm

Corner chamfer width at 45°: 0.5 mm

Feed  $f_z$  for slot milling in steel < 750 N/mm<sup>2</sup>: 0.031 mm

**Technical description**

Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.031 mm
Cutting edge Ø $D_c$	28 mm
Corner chamfer width at 45°	0.5 mm
No. of teeth Z	5
Shank Ø $D_s$	25 mm

Overall length L	121 mm
Flute length L <sub>c</sub>	45 mm
Direction of infeed	horizontal and oblique
Shank	DIN 1835 B to h6
Tolerance nominal Ø	k12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	HSS Co 8
Standard	DIN 844 B
Milling profile	NR
Through-coolant	no
Colour ring	without
Type of product	End mill