

Garant
Roughing end mill HSS-PM, TiAlN, Ø DC: 32 mm

Order data

Order number	192645 32
GTIN	4045197107435
Item class	11W

Description
Version:
With relief ground knuckle form profile.

Up to size 20 with end cutting teeth profile for plunging.

The wide teeth lands permit multiple re-grinding without losing the profile.

HSS-PM – For highest demands on metal removal rates.

Sizes 6M to 25M – **MID mills:** dimensions to **factory standard, which is between DIN 844 stub and DIN 844 long.**

Through-coolant: no

Tolerance nominal Ø: js12

No. of teeth Z: 6

Helix angle: 30 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 1835 B to h6

No. of teeth Z: 6

Flute length L_c : 53 mm

Overall length L: 133 mm

Shank Ø D_s : 32 mm

Corner chamfer width at 45°: 0.7 mm

Feed f_z for slot milling in steel < 750 N/mm²: 0.08 mm

Technical description

Corner chamfer width at 45°	0.7 mm
Feed f_z for slot milling in steel < 750 N/mm ²	0.08 mm
Cutting edge Ø D_c	32 mm

No. of teeth Z	6
Shank $\varnothing D_s$	32 mm
Overall length L	133 mm
Flute length L_c	53 mm
Direction of infeed	horizontal and oblique
Shank	DIN 1835 B to h6
Tolerance nominal \varnothing	js12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844 B
Milling profile	NR
Through-coolant	no
Colour ring	without
Type of product	End mill