



## Roughing end mill HSS-Co8, TiAlN, Ø DC: 8M mm



### Order data

Order number	192650 8M
GTIN	4045197107480
Item class	12W

### Description

#### Version:

#### With relief ground knuckle form profile.

Up to size 20 with end cutting teeth profile for plunging.

The wide teeth lands permit multiple re-grinding without losing the profile.

Sizes 6M to 25M – **MID mills:** dimensions to **factory standard, which is between DIN 844 stub and DIN 844 long.**

Economy version.

Through-coolant: no

Tolerance nominal Ø: js12

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 4

Flute length  $L_c$ : 28 mm

Overall length L: 78 mm

Shank Ø  $D_s$ : 10 mm

Corner chamfer width at 45°: 0.3 mm

Feed  $f_z$  for slot milling in steel < 750 N/mm<sup>2</sup>: 0.009 mm

### Technical description

Corner chamfer width at 45°	0.3 mm
No. of teeth Z	4
Cutting edge Ø $D_c$	8 mm

Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.009 mm
Shank $\varnothing D_s$	10 mm
Overall length L	78 mm
Flute length $L_c$	28 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal $\varnothing$	js12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 844 B
Milling profile	NR
Through-coolant	no
Colour ring	without
Type of product	End mill