

Garant
Roughing end mill, TiAlN, Ø DC: 13 mm

Order data

Order number	192710 13
GTIN	4045197107732
Item class	11W

Description
Version:
Relief ground knuckle form profile.

Up to size 20 end cutting teeth profile for plunging.

Through-coolant: no

Tolerance nominal Ø: k12

No. of teeth Z: 4

Helix angle: 27 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 4

Flute length L_c : 53 mm

Overall length L: 110 mm

Shank Ø D_s : 12 mm

Corner chamfer width at 45°: 0.5 mm

Feed f_z for slot milling in steel < 750 N/mm²: 0.03 mm

Technical description

Cutting edge Ø D_c	13 mm
No. of teeth Z	4
Feed f_z for slot milling in steel < 750 N/mm ²	0.03 mm
Corner chamfer width at 45°	0.5 mm
Shank Ø D_s	12 mm
Overall length L	110 mm

Flute length L _c	53 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	k12
Helix angle	27 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 844 B
Milling profile	NR
Spacing of the cutters	unequal spacing
Through-coolant	no
Colour ring	without
Type of product	End mill