



Roughing end mill, TiAlN, Ø DC: 20 mm



Order data

Order number	192850 20
GTIN	4045197108265
Item class	12W

Description

Version:

Relief ground fine pitch knuckle form profile.

Centre cutting teeth for plunging.

Economy version.

Through-coolant: no

Tolerance nominal Ø: js12

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 4

Flute length L_c : 38 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mm

Corner chamfer width at 45°: 0.4 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.043 mm

Technical description

No. of teeth Z	4
Feed f_z for slot milling in steel < 900 N/mm ²	0.043 mm
Corner chamfer width at 45°	0.4 mm
Cutting edge Ø D_c	20 mm
Shank Ø D_s	20 mm

Overall length L	104 mm
Flute length L _c	38 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	js12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 844
Milling profile	HR
Through-coolant	no
Colour ring	without
Type of product	End mill