

Garant
Roughing end mill HSS-PM, TiAlN, Ø DC: 25 mm

Order data

Order number	192860 25
GTIN	4045197108616
Item class	11W

Description
Version:
Relief ground fine pitch knuckle form profile.

Centre cutting teeth for plunging.

Size 6M to 25M – **MID mills:** Dimensions to **manufacturer's standard**, which is **between** DIN 844 **stub** and DIN 844 **long**.

Through-coolant: no

Tolerance nominal Ø: ±0.12

No. of teeth Z: 6

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 6

Flute length L_c : 45 mm

Overhang length L_1 incl. recess: 64 mm

Recess Ø D_1 : 24.5 mm

Overall length L: 121 mm

Shank Ø D_s : 25 mm

Technical description

Corner chamfer width at 45°	0.3 mm
No. of teeth Z	6
Recess Ø D_1	24.5 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.052 mm
Cutting edge Ø D_c	25 mm

Overhang length L_1 incl. recess	64 mm
Shank $\varnothing D_s$	25 mm
Overall length L	121 mm
Flute length L_c	45 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal \varnothing	± 0.12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844
Milling profile	HR
Through-coolant	no
Colour ring	green
Type of product	End mill