

**Garant**
**Roughing end mill HSS-PM, TiAlN, Ø DC: 30 mm**

**Order data**

Order number	192860 30
GTIN	4045197108630
Item class	11W

**Description**
**Version:**
**Relief ground fine pitch knuckle form profile.**

Centre cutting teeth for plunging.

Size 6M to 25M – **MID mills:** Dimensions to **manufacturer's standard**, which is **between** DIN 844 **stub** and DIN 844 **long**.

Through-coolant: no

Tolerance nominal Ø: ±0.12

No. of teeth Z: 6

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 6

Flute length  $L_c$ : 45 mm

Overall length L: 121 mm

Shank Ø  $D_s$ : 25 mm

Corner chamfer width at 45°: 0.3 mm

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.064 mm

**Technical description**

No. of teeth Z	6
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.064 mm
Corner chamfer width at 45°	0.3 mm
Cutting edge Ø $D_c$	30 mm
Shank Ø $D_s$	25 mm

Overall length L	121 mm
Flute length L <sub>c</sub>	45 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	±0.12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844
Milling profile	HR
Through-coolant	no
Colour ring	green
Type of product	End mill