



## Roughing end mill HSS-PM, TiAlN, Ø DC: 32 mm



### Order data

Order number	192890 32
GTIN	4045197108746
Item class	12W

### Description

#### Version:

#### Relief ground fine pitch knuckle form profile.

Centre cutting teeth for plunging.

Economy version.

Through-coolant: no

Tolerance nominal Ø: k12

No. of teeth Z: 6

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 6

Flute length  $L_c$ : 53 mm

Overall length L: 133 mm

Shank Ø  $D_s$ : 32 mm

Corner chamfer width at 45°: 0.3 mm

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.064 mm

### Technical description

Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.064 mm
Corner chamfer width at 45°	0.3 mm
No. of teeth Z	6
Cutting edge Ø $D_c$	32 mm
Shank Ø $D_s$	32 mm

Overall length L	133 mm
Flute length L <sub>c</sub>	53 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	k12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844
Milling profile	HR
Through-coolant	no
Colour ring	without
Type of product	End mill