

Garant
Roughing end mill HSS-PM, TiAlN, Ø DC: 18 mm

Order data

Order number	192920 18
GTIN	4045197108852
Item class	11W

Description
Version:
Relief ground fine pitch knuckle form profile.

Centre cutting teeth for plunging.

For the most demanding metal removal rates.

Advantage:

Excellent results when milling dry.

Through-coolant: no

Tolerance nominal Ø: k12

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 4

Flute length L_c : 63 mm

Overall length L: 123 mm

Shank Ø D_s : 16 mm

Corner chamfer width at 45°: 0.5 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.03 mm

Technical description

Cutting edge Ø D_c	18 mm
No. of teeth Z	4
Feed f_z for slot milling in steel < 900 N/mm ²	0.03 mm
Corner chamfer width at 45°	0.5 mm

Shank $\varnothing D_s$	16 mm
Overall length L	123 mm
Flute length L_c	63 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal \varnothing	k12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844
Milling profile	HR
Spacing of the cutters	unequal spacing
Through-coolant	no
Colour ring	without
Type of product	End mill