

**Garant**
**Woodruff keyseating cutter, uncoated,  $\varnothing$  DC  $\times$  LC h11  $\times$  e8: 10,5X2 mm**

**Order data**

Order number	194010 10,5X2
GTIN	4045197109132
Item class	11W

**Description**
**Version:**

Peripheral cutting, alternate set teeth (staggered).

The sides of the teeth are ground to give clearance and thus cannot jam in the component.

Special surface treatment.

**Note:**

For milling Woodruff keyways to DIN 6888 or for milling small slots.

No. of teeth Z: 6

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for Woodruff keyways to DIN 6888: 2.0 $\times$ 3.7 mm

Overall length L: 50 mm

Shank  $\varnothing$  D<sub>s</sub>: 6 mm

Feed f<sub>z</sub> for slot milling in steel < 750 N/mm<sup>2</sup>: 0.045 mm

**Technical description**

for Woodruff keyways to DIN 6888	2.0 $\times$ 3.7 mm
Cutting edge $\varnothing$ D <sub>c</sub>	10.5 mm
Feed f <sub>z</sub> for slot milling in steel < 750 N/mm <sup>2</sup>	0.045 mm
No. of teeth Z	6
Shank $\varnothing$ D <sub>s</sub>	6 mm
Overall length L	50 mm

Flute length $L_c$	2 mm
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 850 D/F
Milling profile	staggered teeth
Tolerance nominal $\varnothing$	e8
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	without
Type of product	End mill