

Garant
Dovetail milling cutter, form D 45°, uncoated, Ø js16 DC: 22 mm

Order data

Order number	194020 22
GTIN	4045197109484
Item class	11W

Description
Version:

Special surface treatment.

Form D cuts only on the circumference, straight teeth.

Note:

For milling small dovetails in tool making and machine building.

Through-coolant: no

No. of teeth Z: 8

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Recess Ø D₁: 10.2 mm

Overall length L: 67 mm

Shank Ø D_s: 12 mm

Flute length L_c: 6 mm

Feed f_z in steel < 750 N/mm²: 0.08 mm

Technical description

Feed f _z in steel < 750 N/mm ²	0.08 mm
Cutting edge Ø D _c	22 mm
Recess Ø D ₁	10.2 mm
No. of teeth Z	8
Shank Ø D _s	12 mm
Overall length L	67 mm

Flute length L _c	6 mm
Shape	D
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 1833
Tolerance nominal Ø	js16
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	45 degrees
Colour ring	without
Type of product	End mill