

Garant
Dovetail milling cutter, form D 45°, uncoated, Ø js16 DC: 38 mm

Order data

Order number	194020 38
GTIN	4045197109521
Item class	11W

Description
Version:

Special surface treatment.

Form D cuts only on the circumference, straight teeth.

Note:

For milling small dovetails in tool making and machine building.

Through-coolant: no

No. of teeth Z: 14

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Recess Ø D₁: 15 mm

Overall length L: 80 mm

Shank Ø D_s: 16 mm

Flute length L_c: 10 mm

Feed f_z in steel < 750 N/mm²: 0.09 mm

Technical description

Cutting edge Ø D _c	38 mm
Feed f _z in steel < 750 N/mm ²	0.09 mm
No. of teeth Z	14
Recess Ø D ₁	15 mm
Shank Ø D _s	16 mm
Overall length L	80 mm

Flute length L _c	10 mm
Shape	D
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 1833
Tolerance nominal Ø	js16
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	45 degrees
Colour ring	without
Type of product	End mill