

**Garant**
**Dovetail milling cutter, form C 60°, uncoated, Ø js16 DC: 20 mm**

**Order data**

Order number	194060 20
GTIN	4045197109774
Item class	11W

**Description**
**Version:**

Special surface treatment.  
Form C cuts frontal and on the circumference.

**Note:**

For milling small dovetails in tool making and machine building.

Through-coolant: no

No. of teeth Z: 8

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Recess Ø D<sub>1</sub>: 7.8 mm

Overall length L: 63 mm

Shank Ø D<sub>s</sub>: 12 mm

Flute length L<sub>c</sub>: 8 mm

Feed f<sub>z</sub> in steel < 750 N/mm<sup>2</sup>: 0.08 mm

**Technical description**

No. of teeth Z	8
Cutting edge Ø D <sub>c</sub>	20 mm
Feed f <sub>z</sub> in steel < 750 N/mm <sup>2</sup>	0.08 mm
Recess Ø D <sub>1</sub>	7.8 mm
Shank Ø D <sub>s</sub>	12 mm
Overall length L	63 mm

Flute length L <sub>c</sub>	8 mm
Shape	C
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 1833
Tolerance nominal Ø	js16
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	60 degrees
Colour ring	without
Type of product	End mill