

Garant
Dovetail milling cutter, form D 60°, uncoated, Ø js16 DC: 32 mm


Order data

Order number	194120 32
GTIN	4045197109880
Item class	11W

Description

Version:

Special surface treatment.

Form D cuts only on the circumference, straight teeth.

Note:

For milling small dovetails in tool making and machine building.

Through-coolant: no

No. of teeth Z: 12

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Recess Ø D₁: 15 mm

Overall length L: 71 mm

Shank Ø D_s: 16 mm

Flute length L_c: 12.5 mm

Feed f_z in steel < 750 N/mm²: 0.09 mm

Technical description

Recess Ø D ₁	15 mm
Feed f _z in steel < 750 N/mm ²	0.09 mm
Cutting edge Ø D _c	32 mm
No. of teeth Z	12
Shank Ø D _s	16 mm
Overall length L	71 mm

Flute length L _c	12.5 mm
Shape	D
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 1833
Tolerance nominal Ø	js16
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	60 degrees
Colour ring	without
Type of product	End mill