

Garant
Corner rounding cutter, uncoated, Radius r H11 DC: 1,5 mm

Order data

Order number	194220 1,5
GTIN	4045197109910
Item class	11W

Description
Version:

Straight flutes. Special surface treatment.

Application:

For rounding and deburring edges and contours.

Through-coolant: no

No. of teeth Z: 4

Radius milling: forwards

No. of teeth Z: 4

small $\varnothing D_3$: 6 mm

large $\varnothing D_2$: 9 mm

Flute length L_c : 1.5 mm

Overall length L: 60 mm

Shank $\varnothing D_s$: 10 mm

Technical description

small $\varnothing D_3$	6 mm
Radius r	1.5 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.003 mm
No. of teeth Z	4
large $\varnothing D_2$	9 mm
Shank $\varnothing D_s$	10 mm

Overall length L	60 mm
Flute length L _c	1.5 mm
Radius milling	forwards
Coating	uncoated
Tool material	HSS Co 5
Hole tolerance	H11
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill