

Garant
Corner rounding cutter, uncoated, Radius r H11 DC: 16 mm

Order data

Order number	194220 16
GTIN	4045197110022
Item class	11W

Description
Version:

Straight flutes. Special surface treatment.

Application:

For rounding and deburring edges and contours.

Through-coolant: no

No. of teeth Z: 6

Radius milling: forwards

No. of teeth Z: 6

small $\varnothing D_3$: 16 mm

large $\varnothing D_2$: 48 mm

Flute length L_c : 16 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 25 mm

Technical description

large $\varnothing D_2$	48 mm
small $\varnothing D_3$	16 mm
Feed f_z for side milling in steel $< 750 \text{ N/mm}^2$	0.053 mm
Radius r	16 mm
No. of teeth Z	6
Shank $\varnothing D_s$	25 mm

Overall length L	100 mm
Flute length L _c	16 mm
Radius milling	forwards
Coating	uncoated
Tool material	HSS Co 5
Hole tolerance	H11
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill