

**Garant**
**Corner rounding cutter, uncoated, Radius r H11 DC: 8 mm**

**Order data**

Order number	194220 8
GTIN	4045197109989
Item class	11W

**Description**
**Version:**

Straight flutes. Special surface treatment.

**Application:**

For rounding and deburring edges and contours.

Through-coolant: no

No. of teeth Z: 4

Radius milling: forwards

No. of teeth Z: 4

small  $\varnothing D_3$ : 8 mm

large  $\varnothing D_2$ : 24 mm

Flute length  $L_c$ : 8 mm

Overall length L: 71 mm

Shank  $\varnothing D_s$ : 16 mm

**Technical description**

No. of teeth Z	4
small $\varnothing D_3$	8 mm
Feed $f_z$ for side milling in steel $< 750 \text{ N/mm}^2$	0.015 mm
large $\varnothing D_2$	24 mm
Radius r	8 mm
Shank $\varnothing D_s$	16 mm

Overall length L	71 mm
Flute length L <sub>c</sub>	8 mm
Radius milling	forwards
Coating	uncoated
Tool material	HSS Co 5
Hole tolerance	H11
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill