

Solid carbide milling cutter, uncoated, \varnothing h10 DC: 6 mm



Order data

Order number	201043 6
GTIN	4045197746177
Item class	11X

Description

Version:

Large flutes for unobstructed swarf evacuation.

Special geometry for machining aluminium.

Application:

Especially for milling aluminium, plunging and contour milling.

Through-coolant: no Tolerance nominal Ø: h10

No. of teeth Z: 1

Helix angle: 26 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 1

Flute length L_c: 30 mm Overall length L: 100 mm

Shank Ø D_s: 6 mm

Feed f₂ for slot milling in short-chipping aluminium: 0.025 mm

Technical description

Shank Ø D _s	6 mm
No. of teeth Z	1
Shank	DIN 6535 HA to h6
Cutting edge Ø D _c	6 mm
Tolerance nominal Ø	h10
Feed f_z for slot milling in short-chipping aluminium	0.025 mm



Direction of infeed	horizontal, oblique and vertical
Flute length L _c	30 mm
Overall length L	100 mm
Helix angle	26 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	solid carbide
Standard	Manufacturer's standard
Туре	W
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm	SZ2025 20
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