

Garant
Solid carbide slot drill, DLC, Ø h10 DC: 4 mm

Order data

Order number	201045 4
GTIN	4045197706386
Item class	11X

Description
Version:

Large flutes for unobstructed swarf evacuation.

Special geometry **for machining aluminium.**

With the latest generation of **DLC coating sp².**

Application:

Especially for milling **aluminium, plunging** and **contour milling.**

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 1

Helix angle: 26 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 1

Flute length L_c: 15 mm

Overall length L: 60 mm

Shank Ø D_s: 4 mm

Feed f_z for slot milling in short-chipping aluminium: 0.015 mm

Technical description

No. of teeth Z	1
Feed f _z for slot milling in short-chipping aluminium	0.015 mm
Cutting edge Ø D _c	4 mm
Shank Ø D _s	4 mm

Overall length L	60 mm
Flute length L _c	15 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	h10
Helix angle	26 degrees
Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill