

Garant
Solid carbide slot drill, DLC, Ø h10 DC: 8 mm

Order data

Order number	201045 8
GTIN	4045197706416
Item class	11X

Description
Version:

Large flutes for unobstructed swarf evacuation.

Special geometry **for machining aluminium.**

With the latest generation of **DLC coating sp².**

Application:

Especially for milling **aluminium, plunging** and **contour milling.**

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 1

Helix angle: 26 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 1

Flute length L_c: 22 mm

Overall length L: 64 mm

Shank Ø D_s: 8 mm

Feed f_z for slot milling in short-chipping aluminium: 0.03 mm

Technical description

No. of teeth Z	1
Cutting edge Ø D _c	8 mm
Feed f _z for slot milling in short-chipping aluminium	0.03 mm
Shank Ø D _s	8 mm

Overall length L	64 mm
Flute length L _c	22 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	h10
Helix angle	26 degrees
Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank Ø tool 20 mm

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