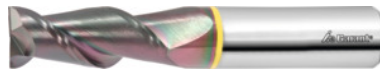


Garant
Solid carbide slot drill DIN 6535 HA, DLC, Ø DC: 4 mm

Order data

Order number	201270 4
GTIN	4045197586056
Item class	11X

Description
Version:

Stronger cutting edges.

Dimensions similar to DIN 6527.

With the latest generation of **DLC coating sp²**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L_c: 11 mm

Overhang length L₁ incl. recess: 18 mm

Recess Ø D₁: 3.9 mm

Overall length L: 57 mm

Shank Ø D_s: 6 mm

Technical description

Cutting edge Ø D _c	4 mm
Overhang length L ₁ incl. recess	18 mm
Feed f _z for side milling in short-chipping aluminium	0.02 mm
Feed f _z for slot milling in short-chipping aluminium	0.015 mm
Recess Ø D ₁	3.9 mm

No. of teeth Z	2
Corner chamfer width at 45°	0.1 mm
Shank $\varnothing D_s$	6 mm
Overall length L	57 mm
Flute length L_c	11 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	e8
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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