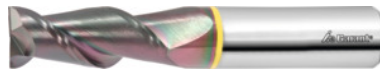


**Garant**
**Solid carbide slot drill DIN 6535 HA, DLC, Ø DC: 6 mm**

**Order data**

Order number	201270 6
GTIN	4045197586070
Item class	11X

**Description**
**Version:**

Stronger cutting edges.

Dimensions similar to DIN 6527.

With the latest generation of **DLC coating sp<sup>2</sup>**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length L<sub>c</sub>: 13 mm

Overhang length L<sub>1</sub> incl. recess: 20 mm

Recess Ø D<sub>1</sub>: 5.9 mm

Overall length L: 57 mm

Shank Ø D<sub>s</sub>: 6 mm

**Technical description**

Corner chamfer width at 45°	0.1 mm
Feed f <sub>z</sub> for side milling in short-chipping aluminium	0.03 mm
Feed f <sub>z</sub> for slot milling in short-chipping aluminium	0.025 mm
Cutting edge Ø D <sub>c</sub>	6 mm
No. of teeth Z	2

Overhang length $L_1$ incl. recess	20 mm
Recess $\varnothing D_1$	5.9 mm
Shank $\varnothing D_s$	6 mm
Overall length L	57 mm
Flute length $L_c$	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal $\varnothing$	e8
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB