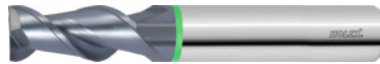



**Solid carbide slot drill, TiAlN, Ø DC: 4 mm**

**Order data**

Order number	201650 4
GTIN	4045197113573
Item class	12X

**Description**
**Version:**
**Eccentric relief ground for stronger cutting edges.**

Dimensions similar to DIN 6527.

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 2

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length  $L_c$ : 11 mm

Overall length L: 57 mm

Shank Ø  $D_s$ : 6 mm

Corner chamfer width at 45°: 0.1 mm

Feed  $f_z$  for slot milling in steel < 750 N/mm<sup>2</sup>: 0.02 mm

**Technical description**

Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.02 mm
Cutting edge Ø $D_c$	4 mm
Corner chamfer width at 45°	0.1 mm
No. of teeth Z	2
Feed $f_z$ for side milling in steel < 750 N/mm <sup>2</sup>	0.023 mm
Shank Ø $D_s$	6 mm

Overall length L	57 mm
Flute length L <sub>c</sub>	11 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	h10
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a <sub>e</sub> for milling operation	0.5×D for side milling
Cutting width a <sub>e</sub> for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	green
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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