

## Garant

### Solid carbide milling cutter MTC, uncoated, Ø DC: 6M mm



#### Order data

Order number	202243 6M
GTIN	4045197654502
Item class	11X

#### Description

##### Version:

**Eccentric relief ground**, additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium workpieces.

Lengths similar to **DIN 6527 long**.

##### Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: h6

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length  $L_c$ : 18 mm

Overhang length  $L_1$  incl. recess: 24 mm

Recess Ø  $D_1$ : 5.7 mm

Overall length L: 62 mm

Shank Ø  $D_s$ : 6 mm

#### Technical description

Corner chamfer width at 45°	0.2 mm
Cutting edge Ø $D_c$	6 mm
Feed $f_z$ for side milling in short-chipping aluminium	0.03 mm
Feed $f_z$ for slot milling in short-chipping aluminium	0.025 mm

Overhang length $L_1$ incl. recess	24 mm
No. of teeth Z	3
Shank form	HA
Recess $\varnothing D_1$	5.7 mm
Shank $\varnothing D_s$	6 mm
Overall length L	62 mm
Flute length $L_c$	18 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal $\varnothing$	h6
Balance quality with shank	G 2.5 with HA
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	yellow
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB

