

## Garant

### Solid carbide milling cutter MTC, uncoated, Ø DC: 6,5 mm



#### Order data

Order number	202244 6,5
GTIN	4045197654748
Item class	11X

#### Description

##### Version:

**Eccentric relief ground**, additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium workpieces.

**Without** 45° corner chamfer.

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Size 1–2 – tolerance: Size nominal Ø  $D_c = e8$ .

Size 2.5–20M – tolerance: Size nominal Ø  $D_c = h6$ .

##### Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

##### Note:

**NEW GENERATION AVAILABLE! Recommended successor product is No. 202002.**

Tolerance nominal Ø: h6

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length  $L_c$ : 21 mm

Overhang length  $L_1$  incl. recess: 25 mm

Recess Ø  $D_1$ : 6.1 mm

Overall length L: 63 mm

Shank Ø  $D_s$ : 8 mm

#### Technical description

Recess Ø $D_1$	6.1 mm
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No. of teeth Z	3
Feed $f_z$ for side milling in short-chipping aluminium	0.03 mm
Shank form	HA
Overhang length $L_1$ incl. recess	25 mm
Cutting edge $\varnothing D_c$	6.5 mm
Feed $f_z$ for slot milling in short-chipping aluminium	0.025 mm
Shank $\varnothing D_s$	8 mm
Overall length L	63 mm
Flute length $L_c$	21 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal $\varnothing$	h6
Balance quality with shank	G 2.5 with HA
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	yellow
Type of product	End mill

## Services

Shank grinding Type HB

129100 HB

