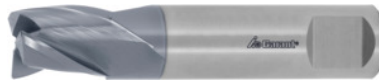


Garant
Solid carbide mini milling cutter, AlCrN, Ø e8 DC: 1,8 mm

Order data

| | |
|--------------|---------------|
| Order number | 202260 1,8 |
| GTIN | 4045197863690 |
| Item class | 11X |

Description
Version:

Shank similar to **DIN 6535 HB**.

Improved coating for general-purpose applications in steel and cast iron.

Save on regrinding costs:

It is cheaper to use solid carbide mini milling cutters to the wear limit than to regrind them.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: Parallel shank to h6

No. of teeth Z: 3

Flute length L_c : 3 mm

Overall length L: 38 mm

Shank Ø D_s : 3 mm

Shank form: HA

Corner chamfer width at 45°: 0.1 mm

Technical description

| | |
|--|----------------------------------|
| Corner chamfer width at 45° | 0.1 mm |
| Feed f_z for side milling in steel < 750 N/mm ² | 0.006 mm |
| Direction of infeed | horizontal, oblique and vertical |
| Shank Ø D_s | 3 mm |

| | |
|---|-----------------------------|
| Overall length L | 38 mm |
| No. of teeth Z | 3 |
| Shank form | HA |
| Cutting edge $\varnothing D_c$ | 1.8 mm |
| Feed f_z for slot milling in steel $< 750 \text{ N/mm}^2$ | 0.005 mm |
| Flute length L_c | 3 mm |
| Tolerance nominal \varnothing | e8 |
| Shank | Parallel shank to h6 |
| Helix angle | 30 degrees |
| Corner chamfer angle | 45 degrees |
| Coating | AlCrN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Type | N |
| Cutting width a_e for milling operation | 0.3×D for side milling |
| Cutting width a_e for milling operation | Full slot cutting depth 1×D |
| Through-coolant | no |
| Colour ring | without |
| Type of product | End mill |