

**Garant**
**Solid carbide mini milling cutter, AlCrN, Ø e8 DC: 4 mm**

**Order data**

Order number	202260 4
GTIN	4045197863751
Item class	11X

**Description**
**Version:**

Shank similar to **DIN 6535 HB**.

Improved coating for general-purpose applications in steel and cast iron.

**Save on regrinding costs:**

It is cheaper to use solid carbide mini milling cutters to the wear limit than to regrind them.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: HB with h6

No. of teeth Z: 3

Flute length  $L_c$ : 7 mm

Overall length L: 45 mm

Shank Ø  $D_s$ : 6 mm

Shank form: HB

Corner chamfer width at 45°: 0.18 mm

**Technical description**

Tolerance nominal Ø	e8
Shank form	HB
Flute length $L_c$	7 mm
Overall length L	45 mm
Shank Ø $D_s$	6 mm

Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.02 mm
Corner chamfer width at 45°	0.18 mm
Direction of infeed	horizontal, oblique and vertical
Shank	HB with h6
Cutting edge $\varnothing D_c$	4 mm
No. of teeth Z	3
Feed $f_z$ for side milling in steel < 750 N/mm <sup>2</sup>	0.025 mm
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	0.3×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill