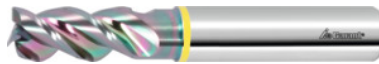


Garant

Solid carbide milling cutter MTC, DLC, Ø DC: 1,5 mm



Order data

Order number	202272 1,5
GTIN	4045197861108
Item class	11X

Description

Version:

With the latest generation of **DLC coating sp²**.

Eccentric relief ground, additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium components.

Without 45° corner chamfer.

Lengths similar to **DIN 6527 long**.

Size 1–2 – tolerance: Size nominal Ø **D_c = e8**.

Size 2.5–20M – tolerance: Size nominal Ø **D_c = h6**.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 3

Flute length L_c: 4 mm

Overhang length L₁ incl. recess: 7.5 mm

Recess Ø D₁: 1.44 mm

Overall length L: 57 mm

Shank Ø D_s: 6 mm

Technical description

Recess Ø D ₁	1.44 mm
Overall length L	57 mm

Shank	DIN 6535 HA to h6
Shank $\varnothing D_s$	6 mm
No. of teeth Z	3
Shank form	HA
Feed f_z for side milling in short-chipping aluminium	0.008 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	e8
Cutting edge $\varnothing D_c$	1.5 mm
Flute length L_c	4 mm
Feed f_z for slot milling in short-chipping aluminium	0.005 mm
Overhang length L_1 incl. recess	7.5 mm
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
------------------------	-----------