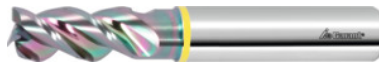


## Garant

### Solid carbide milling cutter MTC, DLC, Ø DC: 2,5 mm



#### Order data

Order number	202272 2,5
GTIN	4045197861115
Item class	11X

#### Description

##### Version:

With the latest generation of **DLC coating sp<sup>2</sup>**.

**Eccentric relief ground**, additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium components.

**Without** 45° corner chamfer.

Lengths similar to **DIN 6527 long**.

Size 1–2 – tolerance: Size nominal Ø  $D_c = e8$ .

Size 2.5–20M – tolerance: Size nominal Ø  $D_c = h6$ .

##### Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: h6

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 3

Flute length  $L_c$ : 6.5 mm

Overhang length  $L_1$  incl. recess: 12.5 mm

Recess Ø  $D_1$ : 2.4 mm

Overall length L: 57 mm

Shank Ø  $D_s$ : 6 mm

#### Technical description

Overhang length $L_1$ incl. recess	12.5 mm
Feed $f_z$ for side milling in short-chipping aluminium	0.009 mm

Feed $f_z$ for slot milling in short-chipping aluminium	0.006 mm
Flute length $L_c$	6.5 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal $\varnothing$	h6
Overall length L	57 mm
Recess $\varnothing D_1$	2.4 mm
Shank form	HA
Shank	DIN 6535 HA to h6
Cutting edge $\varnothing D_c$	2.5 mm
No. of teeth Z	3
Shank $\varnothing D_s$	6 mm
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	yellow
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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