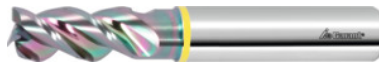


## Garant

### Solid carbide milling cutter MTC, DLC, Ø DC: 8M mm



#### Order data

Order number	202272 8M
GTIN	4045197763990
Item class	11X

#### Description

##### Version:

With the latest generation of **DLC coating sp<sup>2</sup>**.

**Eccentric relief ground**, additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium components.

**Without** 45° corner chamfer.

Lengths similar to **DIN 6527 long**.

Size 1–2 – tolerance: Size nominal Ø  $D_c = e8$ .

Size 2.5–20M – tolerance: Size nominal Ø  $D_c = h6$ .

##### Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: h6

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length  $L_c$ : 24 mm

Overhang length  $L_1$  incl. recess: 30 mm

Recess Ø  $D_1$ : 7.4 mm

Overall length L: 68 mm

Shank Ø  $D_s$ : 8 mm

#### Technical description

Flute length $L_c$	24 mm
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Shank form	HA
Balance quality with shank	G 2.5 with HA
Shank $\varnothing D_s$	8 mm
Recess $\varnothing D_1$	7.4 mm
Feed $f_z$ for side milling in short-chipping aluminium	0.04 mm
Overall length L	68 mm
No. of teeth Z	3
Overhang length $L_1$ incl. recess	30 mm
Cutting edge $\varnothing D_c$	8 mm
Shank	DIN 6535 HA to h6
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal, oblique and vertical
Feed $f_z$ for slot milling in short-chipping aluminium	0.03 mm
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	yellow
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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