


Solid carbide milling cutter, AlCrN, Ø e8 DC: 14 mm

Order data

Order number	202275 14
GTIN	4045197865458
Item class	12X

Description
Version:

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 26 mm

Overall length L: 83 mm

Shank Ø D_s : 14 mm

Corner chamfer width at 45°: 0.3 mm

Feed f_z for slot milling in steel < 750 N/mm²: 0.07 mm

Technical description

Feed f_z for side milling in steel < 750 N/mm ²	0.1 mm
Flute length L_c	26 mm
Shank	DIN 6535 HB to h6
Overall length L	83 mm
Feed f_z for slot milling in steel < 750 N/mm ²	0.07 mm
No. of teeth Z	3

Cutting edge $\varnothing D_c$	14 mm
Corner chamfer width at 45°	0.3 mm
Shank $\varnothing D_s$	14 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	e8
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill