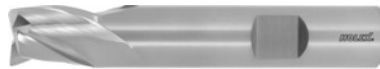



Solid carbide end mill, uncoated, Ø e8 DC: 5,5 mm

Order data

Order number	202276 5,5
GTIN	4045197865595
Item class	12X

Description
Version:

Dimensions similar to **DIN 6527**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 10 mm

Overall length L: 54 mm

Shank Ø D_s : 6 mm

Shank form: HB

Corner chamfer width at 45°: 0.2 mm

Technical description

Shank	DIN 6535 HB to h6
Corner chamfer width at 45°	0.2 mm
Direction of infeed	horizontal, oblique and vertical
Shank form	HB
Shank Ø D_s	6 mm
Tolerance nominal Ø	e8
Feed f_z for side milling in steel < 750 N/mm ²	0.04 mm

Cutting edge $\varnothing D_c$	5.5 mm
Overall length L	54 mm
Feed f_z for slot milling in steel $< 750 \text{ N/mm}^2$	0.03 mm
No. of teeth Z	3
Flute length L_c	10 mm
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	without
Type of product	End mill