


Solid carbide end mill, uncoated, Ø e8 DC: 1 mm

Order data

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|--------------|---------------|
| Order number | 202277 1 |
| GTIN | 4045197880345 |
| Item class | 12X |

Description
Version:

Dimensions similar to **DIN 6527**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 3

Flute length L_c : 3 mm

Overall length L: 50 mm

Shank Ø D_s : 3 mm

Shank form: HA

Corner chamfer width at 45°: 0.1 mm

Technical description

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|--|-------------------|
| Corner chamfer width at 45° | 0.1 mm |
| Feed f_z for side milling in steel < 750 N/mm ² | 0.006 mm |
| Tolerance nominal Ø | e8 |
| Shank Ø D_s | 3 mm |
| Flute length L_c | 3 mm |
| Shank | DIN 6535 HA to h6 |
| Feed f_z for slot milling in steel < 750 N/mm ² | 0.005 mm |

| | |
|---|----------------------------------|
| Direction of infeed | horizontal, oblique and vertical |
| Shank form | HA |
| Cutting edge $\varnothing D_c$ | 1 mm |
| No. of teeth Z | 3 |
| Overall length L | 50 mm |
| Helix angle | 30 degrees |
| Corner chamfer angle | 45 degrees |
| Coating | uncoated |
| Tool material | Solid carbide |
| Standard | DIN 6527 |
| Type | N |
| Cutting width a_e for milling operation | 0.3×D for side milling |
| Cutting width a_e for milling operation | Full slot cutting depth 1×D |
| Through-coolant | no |
| Colour ring | without |
| Type of product | End mill |