


Solid carbide end mill, uncoated, Ø e8 DC: 20 mm

Order data

Order number	202277 20
GTIN	4045197865786
Item class	12X

Description
Version:

Dimensions similar to **DIN 6527**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 38 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mm

Shank form: HB

Corner chamfer width at 45°: 0.5 mm

Technical description

Flute length L_c	38 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.15 mm
No. of teeth Z	3
Shank	DIN 6535 HB to h6
Corner chamfer width at 45°	0.5 mm
Tolerance nominal Ø	e8
Shank form	HB

Shank $\varnothing D_s$	20 mm
Overall length L	104 mm
Direction of infeed	horizontal, oblique and vertical
Feed f_z for slot milling in steel < 750 N/mm ²	0.1 mm
Cutting edge $\varnothing D_c$	20 mm
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm	SZ2025 20
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