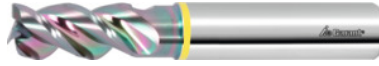


Garant**Solid carbide milling cutter with internal coolant supply MTC, DLC, Ø DC: 6 mm****Order data**

Order number	202278 6
GTIN	4045197655141
Item class	11X

Description**Version:**

With the latest generation of **DLC coating sp²**.

Eccentric relief ground, additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium components.

Lengths similar to **DIN 6527 long**.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 202006.

Tolerance nominal Ø: h6

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c: 13 mm

Overhang length L₁ incl. recess: 19 mm

Recess Ø D₁: 5.7 mm

Overall length L: 57 mm

Shank Ø D_s: 6 mm

Technical description

Cutting edge Ø D _c	6 mm
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Corner chamfer width at 45°	0.2 mm
Shank form	HA
Overhang length L_1 incl. recess	19 mm
Recess $\varnothing D_1$	5.7 mm
No. of teeth Z	3
Feed f_z for slot milling in short-chipping aluminium	0.025 mm
Feed f_z for side milling in short-chipping aluminium	0.03 mm
Shank $\varnothing D_s$	6 mm
Overall length L	57 mm
Flute length L_c	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	h6
Balance quality with shank	G 2.5 with HA
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	yes
Machining strategy	MTC
Colour ring	yellow
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB