

**Solid carbide milling cutter, uncoated, Ø e8 DC: 3,5 mm****Order data**

Order number	202307 3,5
GTIN	4045197931627
Item class	12X

Description**Version:**

Dimensions similar to **DIN 6527**.

Note:

Successor product to No. 202240 / 202245.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 11 mm

Overall length L: 57 mm

Shank Ø D_s : 6 mm

Shank form: HB

Feed f_z for slot milling in steel < 750 N/mm²: 0.02 mm

Technical description

Overall length L	57 mm
Tolerance nominal Ø	e8
Shank	DIN 6535 HB to h6
Direction of infeed	horizontal, oblique and vertical
Helix angle	45 degrees

Shank Ø D _s	6 mm
Cutting edge Ø D _c	3.5 mm
Feed f _z for side milling in steel < 750 N/mm ²	0.025 mm
No. of teeth Z	3
Flute length L _c	11 mm
Feed f _z for slot milling in steel < 750 N/mm ²	0.02 mm
Shank form	HB
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a _e for milling operation	0.5×D for side milling
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill