


Solid carbide milling cutter, uncoated, Ø e8 DC: 5 mm

Order data

Order number	202307 5
GTIN	4045197931658
Item class	12X

Description
Version:

Dimensions similar to **DIN 6527**.

Note:

Successor product to No. 202240 / 202245.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 13 mm

Overall length L: 57 mm

Shank Ø D_s : 6 mm

Shank form: HB

Feed f_z for slot milling in steel < 750 N/mm²: 0.03 mm

Technical description

Feed f_z for slot milling in steel < 750 N/mm ²	0.03 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.04 mm
Direction of infeed	horizontal, oblique and vertical
Overall length L	57 mm
Shank form	HB

Shank $\varnothing D_s$	6 mm
Flute length L_c	13 mm
Shank	DIN 6535 HB to h6
Helix angle	45 degrees
Cutting edge $\varnothing D_c$	5 mm
Tolerance nominal \varnothing	e8
No. of teeth Z	3
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.5xD for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Through-coolant	no
Colour ring	without
Type of product	End mill