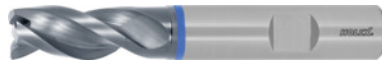



HOLEX Pro INOX solid carbide milling cutter HPC, AlCrN, Ø e8 DC: 4 mm

Order data

Order number	202378 4
GTIN	4045197879387
Item class	12X

Description
Version:

HPC milling cutter with **newly developed high-performance coating** for **outstanding tool life** and **optimum metal removal rate** in a wide range of stainless steels.

Can be used at **high cutting speeds**, highly suitable even for steels up to approx. 1100 N/mm².

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c: 11 mm

Overhang length L₁ incl. recess: 17 mm

Recess Ø D₁: 3.8 mm

Overall length L: 57 mm

Shank Ø D_s: 6 mm

Technical description

Overhang length L ₁ incl. recess	17 mm
Tolerance nominal Ø	e8
Recess Ø D ₁	3.8 mm
Feed f _z for side milling in INOX > 900 N/mm ²	0.015 mm
Corner chamfer width at 45°	0.1 mm
Direction of infeed	horizontal, oblique and vertical

Shank $\varnothing D_s$	6 mm
Shank	DIN 6535 HB to h6
No. of teeth Z	3
Overall length L	57 mm
Cutting edge $\varnothing D_c$	4 mm
Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.012 mm
Flute length L_c	11 mm
Helix angle	35 degrees
Corner chamfer angle	45 degrees
Series	HOLEX Pro INOX
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End mill