

Garant
Solid carbide milling cutter MTC, SiTiN, Ø f8 DC: 14 mm

Order data

Order number	202392 14
GTIN	4045197538895
Item class	11X

Description
Version:

Special flute profile. Strengthened core.

MTC rough milling up to 1.5×D in solid material.

Eccentric relief ground.

Lengths similar to **DIN 6527 long.**

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: f8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 3

Flute length L_c : 26 mm

Overhang length L_1 incl. recess: 36 mm

Recess Ø D_1 : 13.7 mm

Overall length L: 83 mm

Shank Ø D_s : 14 mm

Technical description

No. of teeth Z	3
Overhang length L_1 incl. recess	36 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.08 mm

Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.096 mm
Corner chamfer width at 45°	0.2 mm
Recess $\varnothing D_1$	13.7 mm
Cutting edge $\varnothing D_c$	14 mm
Shank $\varnothing D_s$	14 mm
Overall length L	83 mm
Flute length L_c	26 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HB to h6
Tolerance nominal \varnothing	f8
Balance quality with shank	G 2.5 with HB
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	SiTiN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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