

Garant
Solid carbide milling cutter MTC, AlCrN, Ø f8 DC: 8,5 mm

Order data

Order number	202396 8,5
GTIN	4045197858177
Item class	11X

Description
Version:

Special flute profile. Strengthened core.

MTC rough milling up to 1.5×D in solid material.

Eccentric relief ground.

Lengths similar to **DIN 6527 long.**

Improved coating for a further reduction in cutting force combined with increased tool life.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: f8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 3

Flute length L_c : 22 mm

Overhang length L_1 incl. recess: 30 mm

Recess Ø D_1 : 8.2 mm

Overall length L: 72 mm

Shank Ø D_s : 10 mm

Technical description

Corner chamfer width at 45°	0.2 mm
Cutting edge Ø D_c	8.5 mm
Shank Ø D_s	10 mm

Feed f_z for slot milling in steel < 900 N/mm ²	0.06 mm
Balance quality with shank	G 2.5 with HB
Tolerance nominal \varnothing	f8
Overhang length L_1 incl. recess	30 mm
Direction of infeed	horizontal, oblique and vertical
Flute length L_c	22 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.072 mm
Recess $\varnothing D_1$	8.2 mm
Overall length L	72 mm
Shank	DIN 6535 HB to h6
No. of teeth Z	3
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill