

Garant
Solid carbide milling cutter MTC, AlCrN, Ø f8 DC: 4 mm

Order data

Order number	202399 4
GTIN	4045197854575
Item class	11X

Description
Version:

Special flute profile. Strengthened core.

MTC rough milling up to 1.5×D in solid material.

Eccentric relief ground.

Improved coating for a further reduction in cutting force combined with increased tool life.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: f8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 3

Flute length L_c : 16 mm

Overhang length L_1 incl. recess: 24 mm

Recess Ø D_1 : 3.9 mm

Overall length L: 62 mm

Shank Ø D_s : 6 mm

Technical description

Overall length L	62 mm
Direction of infeed	horizontal, oblique and vertical
Recess Ø D_1	3.9 mm
Shank	DIN 6535 HB to h6

Shank $\varnothing D_s$	6 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.024 mm
Tolerance nominal \varnothing	f8
Overhang length L_1 incl. recess	24 mm
Corner chamfer width at 45°	0.1 mm
Flute length L_c	16 mm
No. of teeth Z	3
Balance quality with shank	G 2.5 with HB
Cutting edge $\varnothing D_c$	4 mm
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.02 mm
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill