

Garant

GARANT Master Steel PickPocket solid carbide roughing end mill HPC, TiAlN, Ø f8 DC: 7,7 mm



Order data

Order number	202404 7,7
GTIN	4045197779281
Item class	11X

Description

Version:

For **roughing and finishing**

With corner radii similar to torus cutters.

Up to 1×D into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Tolerance nominal Ø: f8

No. of teeth Z: 3

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 19 mm

Overhang length L_1 incl. recess: 25 mm

Recess Ø D_1 : 7.5 mm

Overall length L: 63 mm

Shank Ø D_s : 8 mm

Technical description

Shank	DIN 6535 HB to h6
Recess Ø D_1	7.5 mm
Tolerance nominal Ø	f8
No. of teeth Z	3

Feed f_z for side milling in steel < 900 N/mm ²	0.06 mm
Flute length L_c	19 mm
Cutting edge $\varnothing D_c$	7.7 mm
Overall length L	63 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.05 mm
Shank $\varnothing D_s$	8 mm
Direction of infeed	horizontal, oblique and vertical
Overhang length L_1 incl. recess	25 mm
Helix angle	38 degrees
Corner rounding r_v	0.39 mm
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.4×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill