

Garant
Solid carbide milling cutter, DLC, Ø DC: 4 mm

Order data

Order number	202515 4
GTIN	4045197588500
Item class	11X

Description
Version:
Extra sharp cutting edges.

Dimensions similar to DIN 6527.

With the latest generation of **DLC coating sp²**.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c: 13 mm

Overall length L: 57 mm

Shank Ø D_s: 6 mm

Feed f_z for slot milling in short-chipping aluminium: 0.015 mm

Feed f_z for side milling in short-chipping aluminium: 0.025 mm

Technical description

Feed f _z for slot milling in short-chipping aluminium	0.015 mm
Feed f _z for side milling in short-chipping aluminium	0.025 mm
Cutting edge Ø D _c	4 mm
No. of teeth Z	4
Shank Ø D _s	6 mm

Overall length L	57 mm
Flute length L _c	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	e8
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Cutting width a _e for milling operation	0.25×D for side milling
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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