

Garant

Solid carbide end mill HPC, ZOx, Ø f8 DC: 12 mm



Order data

Order number	202549 12
GTIN	4045197454287
Item class	11X

Description

Version:

Sturdy roughing slot drills **without** knuckle profile.

With strong core, **special chip breaker recesses** and **large polished flutes**.

Application:

For roughing milling with high demands on the component surface.

Tolerance nominal Ø: f8

No. of teeth Z: 4

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 4

Flute length L_c : 36 mm

Overhang length L_1 incl. recess: 46 mm

Recess Ø D_1 : 11 mm

Overall length L: 93 mm

Shank Ø D_s : 12 mm

Technical description

Corner chamfer width at 45°	0.2 mm
Cutting edge Ø D_c	12 mm
Recess Ø D_1	11 mm
Overhang length L_1 incl. recess	46 mm
Shank form	HA

Feed f_z for side milling in short-chipping aluminium	0.12 mm
Feed f_z for slot milling in short-chipping aluminium	0.1 mm
No. of teeth Z	4
Shank $\varnothing D_s$	12 mm
Overall length L	93 mm
Flute length L_c	36 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	f8
Balance quality with shank	G 2.5 with HA
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	ZOX
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 12 mm	SZ2025 12
Shank grinding Type HB	129100 HB

