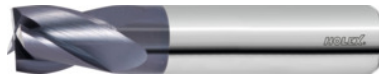



Solid carbide milling cutter, TiAlN, Ø e8 DC: 4 mm

Order data

| | |
|--------------|---------------|
| Order number | 202610 4 |
| GTIN | 4045197117502 |
| Item class | 12X |

Description
Version:

Eccentric relief ground.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 8 mm

Overall length L: 36 mm

Shank Ø D_s : 4 mm

Shank form: HA

Feed f_z for slot milling in steel < 900 N/mm²: 0.02 mm

Technical description

| | |
|--|----------|
| Shank form | HA |
| Feed f_z for slot milling in steel < 900 N/mm ² | 0.02 mm |
| Cutting edge Ø D_c | 4 mm |
| No. of teeth Z | 4 |
| Feed f_z for side milling in steel < 900 N/mm ² | 0.023 mm |
| Shank Ø D_s | 4 mm |

| | |
|--|----------------------------------|
| Overall length L | 36 mm |
| Flute length L _c | 8 mm |
| Direction of infeed | horizontal, oblique and vertical |
| Shank | DIN 6535 HA to h6 |
| Tolerance nominal Ø | e8 |
| Helix angle | 30 degrees |
| Corner chamfer angle | 90 degrees |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Type | N |
| Cutting width a _e for milling operation | 0.3×D for side milling |
| Cutting width a _e for milling operation | Full slot cutting depth 1×D |
| Through-coolant | no |
| Colour ring | without |
| Type of product | End mill |